

STOCK FACILITY

STEELGRADES

Our standard stock consists in the following steelgrades:

API 5L PSL 1	Gr. B, Gr. X42, Gr. X52
ASTM A 53 / ASME SA 53	Gr. B
ASTM A 106 / ASME SA 106	Gr. B
ASTM A 333 / ASME SA 333	Gr. 6
ASTM A 335 / ASME SA 335	Gr. P11, Gr. P91

Upon request it is possible to supply material in other steelgrades (see steels table).

SIZES

Our standard stock consists only of **seamless pipes** in the following size ranges:

API 5L PSL 1	O.D. from mm 13.7 to 610
ASTM A53 / ASME SA53	W.T. from mm 3.02 to 31.75
ASTM A106 / ASME SA106	
ASTM A333 / ASME SA333	O.D. from mm 13.7 to 610
	W.T. from mm 2.77 to 20.62
ASTM A335 / ASME SA335	O.D. from mm 21.3 to 273
	W.T. from mm 2.77 to 12.7

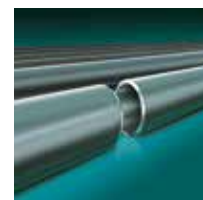
CERTIFICATES

Mill test certificates (3.1 EN 10204) can be supplied with all deliveries. For all pipes without special surface treatments, traceability is granted by the manufacturer's paint marking.

IMPACT TEST

It is possible to supply from stock material with **LONGITUDINAL IMPACT TEST AT 0°C OR - 10°C**, even if not foreseen by the product norms. Material with impact test at other temperatures can be supplied on request.





SURFACE PROTECTIONS

Our standard stock consists of hot rolled pipes with **temporary surface external coating** and **HOT DIP GALVANIZED (ASTM A53)** pipes.

It is possible to supply pipes with the following protections / treatments:

normal or heavy bitumen coating
polyethylene, epoxy resin, primer coating, **sandblasting, pickling, oiling, ecc.**

LENGTHS

Tubes are available in:

single random lengths (4 – 8 m) and

double random lengths (8 – 13 m)

PIPE ENDS

Pipe ends are according to API 5L:

plain ends for pipes with O.D. < 60.3 mm

bevelled ends for pipes with O.D. \geq 60.3 mm,

pipes with bevelled ends are supplied with **plastic caps**.

It is possible to supply pipes with **threaded and coupled** ends (thread according to ANSI B1.20.1 NPT; coupling NPT 3000).

PACKING

Tubes are loose or in bundles tightened with iron strips or steel bands, according to sizes.

DELIVERIES

Inland, through carriers.

