

## STOCK FACILITY

### STEELGRADES

Our standard stock consists in the following steelgrades:

<b>API 5L PSL 1</b>	<b>Gr. B, Gr. X42, Gr. X52</b>
<b>ASTM A 53 / ASME SA 53</b>	<b>Gr. B</b>
<b>ASTM A 106 / ASME SA 106</b>	<b>Gr. B</b>
<b>ASTM A 333 / ASME SA 333</b>	<b>Gr. 6</b>
<b>ASTM A 335 / ASME SA 335</b>	<b>Gr. P11, Gr. P91</b>

Upon request it is possible to supply material in other steelgrades (see steels table).

### SIZES

Our standard stock consists only of **seamless pipes** in the following size ranges:

<b>API 5L PSL 1</b>	<b>O.D. from mm 13.7 to 610</b>
<b>ASTM A53 / ASME SA53</b>	<b>W.T. from mm 3.02 to 31.75</b>
<b>ASTM A106 / ASME SA106</b>	
<b>ASTM A333 / ASME SA333</b>	<b>O.D. from mm 13.7 to 610</b>
	<b>W.T. from mm 2.77 to 20.62</b>
<b>ASTM A335 / ASME SA335</b>	<b>O.D. from mm 21.3 to 273</b>
	<b>W.T. from mm 2.77 to 12.7</b>

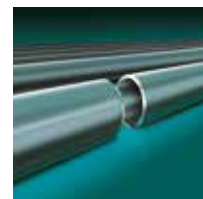
### CERTIFICATES

Mill test certificates (3.1 EN 10204) can be supplied with all deliveries. For all pipes without special surface treatments, traceability is granted by the manufacturer's paint marking.

### IMPACT TEST

It is possible to supply from stock material with **LONGITUDINAL IMPACT TEST AT 0°C OR - 10°C**, even if not foreseen by the product norms. Material with impact test at other temperatures can be supplied on request.





## SURFACE PROTECTIONS

Our standard stock consists of hot rolled pipes with temporary surface external coating and HOT DIP GALVANIZED (ASTM A53) pipes.

It is possible to supply pipes with the following protections / treatments:

normal or heavy bitumen coating  
polyethylene, epoxy resin, primer coating, sandblasting, pickling, oiling, ecc.

## LENGTHS

Tubes are available in:

single random lengths (4 – 8 m) and  
double random lengths (8 – 13 m)

## PIPE ENDS

Pipe ends are according to API 5L:

plain ends for pipes with wall thickness  $\leq 3.2$  mm

bevelled ends for pipes with wall thickness  $> 3.2$  mm,

in both situations the tubes are closed by plastic caps at the ends.

It is possible to supply pipes with threaded and coupled ends (thread according to ANSI B1.20.1 NPT, coupling NPT 3000).

## PACKING

Tubes are loose or in bundles tightened with iron strips or steel bands, according to sizes.

## DELIVERIES

Inland, through carriers.

