

## STOCK FACILITY

### STEEL GRADES

Our standard stock of mechanical tubes consists of the following steel grades E355/S355J2H/P355N, E355K2/P355NL1/P355NL2, E470, E420J2, E460K2 and E590K2. It is possible to supply material in all existing steel grades stated in this catalogue, upon request and with a minimum quantity according to mill conditions.

### SIZES

All the standard sizes according to the norm and stated in the table "Sizes, tolerances and masses" are to be considered as normal stock supply. It is possible to supply also special sizes upon request and with a minimum quantity to be agreed.

### CERTIFICATES AND MARKINGS

Mill test certificates (3.1 EN 10204) can be supplied with all deliveries. All tubes in random lengths are marked with manufacturer logo, steelgrade and norm, size and traceability reference. In case of tubes in fixed lengths, SICAM applies its identifying labels.

### TOLERANCES

The tolerances to be applied on all supplied tubes are stated by the reference norm. Upon request it is possible to arrange special supplies for tubes with more restricted tolerances.

### CUTTING TO FIXLENGTH

All tubes for mechanical applications can be supplied cut to fixlength, the quick delivery and the quality of the service are granted by modern automatic cutting machines with band saws. The standard tolerance on fixlength is  $- 0 / + 5$  mm, more restricted tolerances can be agreed at the moment of the order.





## ADDITIONAL WORKING PROCESSES

Upon request it is possible to supply tubes with working processes like sandblasting, boring and external turning. Tolerances and technical features are to be agreed at the time of order.

## LENGTHS

All the material can be supplied in random lengths, from 4 to 13.5 m, and cut to fixlength.

## PACKING

Tubes are loose or in bundles tightened with iron strips, according to sizes. Tubes cut to fixlength are supplied stripped on a wire with polyester bands in order to unload and move the material easily.

Upon request it is possible to arrange special packings: metal or wooden cases, pallets, etc.



## PROTECTIONS

All honed tubes are supplied with ends protected by plastic caps, iuta paper or film.

## DELIVERIES

Inland, through carriers.

