

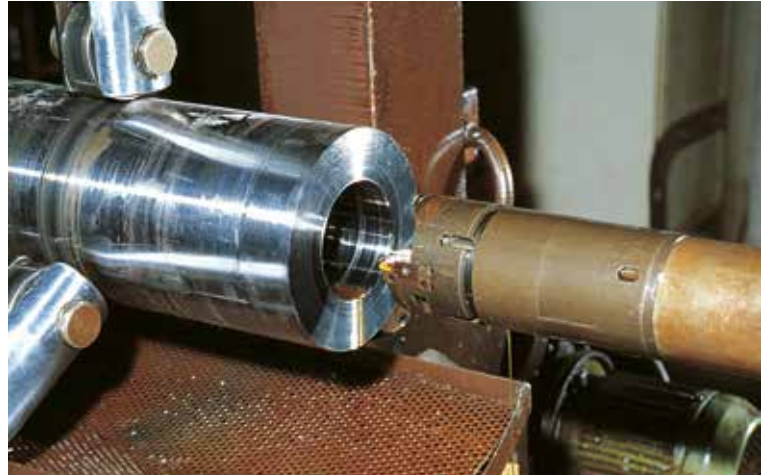
HOT ROLLED SEAMLESS CYLINDER TUBES (BORED AND HONED)

GENERAL DESCRIPTION

When the required size for a cylinder product can not be offered as cold drawn tubes it can be obtained machining hot rolled tubes with specific quality features.

In order to reach the inside diameter tolerance H8 according to ISO 286-2, the tube must be bored as first, removing most part of the material in excess, then honed reaching the definitive size and the intended surface condition.

The mechanical and chemical properties of the tubes don't change after machining.



STEEL GRADES

The inside bored and honed tubes are available as standard stock in the following steel grades: E355 and E355K2, according to the norm EN10297-1; P355N, P355NL1 and P355NL2, according to the norm EN10216-3.

