

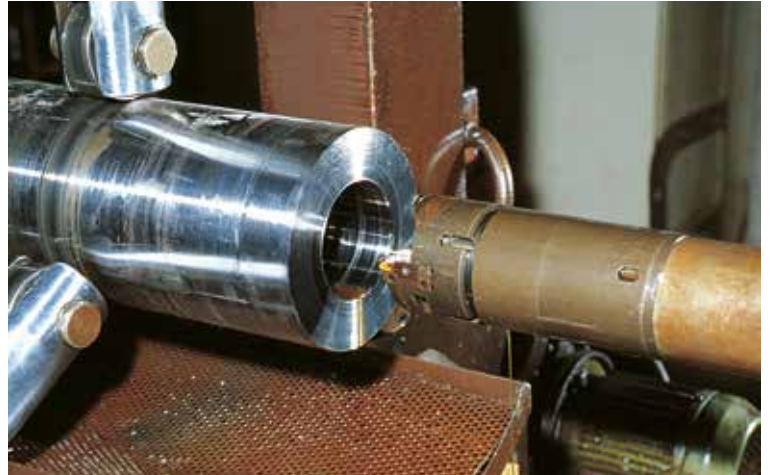
## HOT ROLLED SEAMLESS CYLINDER TUBES (BORED AND HONED)

### GENERAL DESCRIPTION

When a non-standard size cylinder is required (either a special OD or a thicker wall than what is available in the CDS tube range), then the tube can be made from a hot rolled tube with specific quality features.

Two processes are necessary to transform a normal hot rolled tube into a tube suitable for cylinders. The tube must be bored first and then honed to reach ID tolerance H8 according to EN 20286.

The mechanical and chemical properties of these tubes are still those of the base tube.



### STEEL GRADES

This kind of product is available as standard stock in steel grades E355, according to EN 10297-1, E355K2/P355N or E355K2/P355NL1 according to EN 10297-1 and EN 10216-3.

