

## STOCK FACILITY

### STEELGRADES

Our standard stock of square and rectangular hollow sections is referred to steelgrades S355J2H, S355NH and S420NH for hot finished tubes according to EN 10210. Cold finished tubes according to EN 10219 are available in steelgrades S355J2H and S420MH. However, it is possible to supply material in all existing steelgrades stated in this catalogue, upon request and with a minimum quantity to be agreed.

### CERTIFICATES

Mill test certificates (3.1 EN 10204) can be supplied with all deliveries. In order to grant traceability, all tubes report manufacturer's logo, steelgrade, reference norm and heat number by paint marking or by labels.

### CE MARK

All tubes for constructions are approved with CE mark for CONSTRUCTION PRODUCTS and are manufactured by mills that are complying with the EUROPEAN REGULATION 305/2011 starting from material produced after 01/07/2013. This regulation has replaced the previous EUROPEAN DIRECTIVE 89/106/CEE.

### SIZES

All the standard sizes according to the norm are to be considered as normal stock supply. It is possible to supply also special sizes upon request and with a minimum quantity to be agreed. Upon request, it is possible to supply material with RESTRICTED TOLERANCES in respect to what foreseen by the product standards.





## LENGTHS

RANDOM LENGTHS: from 4 to 18 m (upon request it is possible to supply up to 22 m lengths)

FIXLENGTHS: up to 18 m by cutting with band saws; 90° square cutting or angle cutting in all possible degrees (i.e. 30°, 45°, etc.).

## CUTTING TOLERANCES

Up to 600 mm semiperimeter: -0, + 3 mm

From semiperimeter 600 mm onwards: - 0, + 5 mm

## VERTICAL INCLINATION

Max. tolerance 0.3°

## HORIZONTAL INCLINATION

Max tolerance 0.3°.

## PACKING

Tubes are loose or in bundles tightened with iron strips or bands, according to sizes. Tubes cut to fixlength are supplied stripped on a wire with polyester bands in order to unload and move the material easily.

Upon request it is possible to arrange special packing: metal or wooden cases, pallets, etc.

## ADDITIONAL WORKING PROCESSES

Upon request it is possible to supply tubes with working processes like outside sandblasting or laser cutting.

## DELIVERIES

Inland, through carriers.

