

STOCK FACILITY

STEELGRADES

Our standard stock of round construction tubes consists of steelgrade S355J2H for both seamless and welded tubes, both hot finished and cold finished. Hot finished welded tubes are available also in steelgrade S235JRH up to O.D. 88.9 mm.

The standard stock of commercial tubes is according to ASTM A106 Gr. B, while the standard stock of AD-PE "conduit" pipes is in steelgrade Fe360.

It is possible to supply material in all the existing steelgrades stated in this catalogue upon request and with a minimum quantity to be agreed.

SIZES

All the standard sizes according to the norm are to be considered as normal stock supply. It is possible to supply also special sizes upon request and with a minimum quantity to be agreed. Upon request, it is possible to supply material with restricted tolerances than what foreseen by the product norms.

CERTIFICATES AND MARKINGS

Mill test certificates (3.1 EN 10204) can be supplied with all deliveries (AD - PE "Conduit" pipes are supplied with 2.2 certification).

In order to grant traceability, the seamless construction tubes and the AD-PE "conduit" pipes report the manufacturer's marking effected with ink or die stamping. Tubes cut to fixlengths, commercial and welded tubes report a label attached to the bundle.

CE MARK

All tubes for constructions are approved with CE mark for CONSTRUCTION PRODUCTS and are manufactured by mills that are complying with the EUROPEAN REGULATION 305/2011 starting from material produced after 01/07/2013. This regulation has replaced the previous EUROPEAN DIRECTIVE 89/106/CEE.





RANDOM LENGTHS

SEAMLESS TUBES FOR CONSTRUCTIONS:

random lengths from 4 m to 13.5 m

WELDED TUBES FOR CONSTRUCTIONS:

random lengths of 6 m or 12 m

COMMERCIAL TUBES AND AD-PE "CONDUIT" PIPES:

random lengths of about 6 m.

CUTTING TO FIXLENGTH

All tubes can be supplied cut to fixlength, the quick delivery and the quality of the service are granted by modern automatic cutting machines with band saws.

The standard tolerance on fixlength is $- 0 / + 5$ mm, more restricted tolerances can be agreed at the moment of the order.

PACKING

Tubes are loose or in bundles tightened with iron strips or bands, according to sizes. Tubes cut to fixlength are supplied stripped on a wire with polyester bands in order to unload and move the material easily.

Upon request it is possible to arrange special packings: metal or wooden cases, pallets, etc.



DELIVERIES

Inland, through carriers.