

DIMENSIONAL TABLES

Tubes have ID tolerance H10 when w.t. is up to 4 mm, and ID tolerance H9 for w.t. from 5 mm. The tolerances on the OD stated in the following table refer to the delivery condition +C.

ID (mm)	WT (mm)	Tolerance on the ID (mm)	OD		Mass (Kg/m)
			Nominal (mm)	Tolerance (mm)	
20	1.5	- 0 / + 0.084	23	± 0.08	0.80
	2		24		1.09
	2.5		25		1.39
	3		26		1.71
	3.5		27		2.03
	5	- 0 / + 0.052	30	3.08	
25	1.5	- 0 / + 0.084	28	± 0.08	0.99
	2		29		1.34
	2.5		30		1.60
	3		31		2.08
	3.5	- 0 / + 0.052	32	± 0.15	2.46
	5		35		3.60
30	1.5	- 0 / + 0.084	33	± 0.15	1.17
	2		34		1.58
	2.5		35		2.00
	3		36		2.45
	3.5		37		2.90
	4	38	3.36		
	5	- 0 / + 0.052	40	4.30	
32	1.5	- 0 / + 0.100	35	± 0.15	1.24
	2		36		1.60
	2.5		37		2.13
	3		38		2.59
	3.5		39		3.07
	4	40	3.56		
	5	- 0 / + 0.062	42	± 0.20	4.57
35	1.5	- 0 / + 0.100	38	± 0.15	1.36
	2		39		1.83
	2.5		40		2.60
	3		41		2.82
	3.5	- 0 / + 0.062	42	± 0.20	3.33
	4		43		3.85
	5		45		4.94



ID (mm)	WT (mm)	Tolerance on the ID (mm)	OD		Mass (Kg/m)
			Nominal (mm)	Tolerance (mm)	
40	1.5	- 0 / + 0.100	43	± 0.20	1.54
	2		44		2.08
	2.5		45		2.63
	3		46		3.19
	3.5		47		3.76
	4	48	4.35		
	5	- 0 / + 0.062	50	5.50	
45	1.5	- 0 / + 0.100	48	± 0.20	1.73
	2		49		2.32
	2.5		50		2.90
	3		51	± 0.25	3.56
	3.5		52		4.19
	4	53	4.84		
	5	- 0 / + 0.062	55	6.10	
	50	1.5	- 0 / + 0.100	53	± 0.25
2		54		2.57	
2.5		55		3.20	
3		56		3.93	
3.5		57		4.62	
4		58		5.33	
5		- 0 / + 0.062	60	6.70	
7.5			65	± 0.30	10.64
55	2.5	- 0 / + 0.120	60	± 0.25	3.55
	3		61	± 0.30	4.30
	3.5		62		5.05
	4		63		5.82
	5	65	7.30		
	7.5	- 0 / 0.074	70		11.56
60	2.5	- 0 / + 0.120	65	± 0.30	3.80
	3		66		4.67
	3.5		67		5.49
	4		68		6.32
	5	- 0 / + 0.074	70	8.00	
	6		72	± 0.35	9.77
	7.5		75		12.49