

## DIMENSIONAL TABLES

I.D.		O.D.		W.T.	Mass
Nominal	Tolerance (mm)	Nominal	Tolerance (mm)	(mm)	(Kg/m)
<b>60</b>	- 0.20 / - 0.45	70	± 0.30	5	8.22
		72	± 0.35	6	9.97
		75	± 0.35	7.5	12.70
		80	± 0.35	10	17.50
<b>63</b>	- 0.20 / - 0.45	73	± 0.35	5	8.40
		75	± 0.35	6	10.30
		78	± 0.35	7.5	13.10
		83	± 0.40	10	18.10
<b>65</b>	- 0.20 / - 0.45	75	± 0.35	5	8.85
		77	± 0.35	6	10.60
		80	± 0.35	7.5	13.60
		85	± 0.40	10	18.80
		90	± 0.40	12.5	23.90
<b>70</b>	- 0.20 / - 0.45	80	± 0.35	5	9.48
		82	± 0.40	6	11.50
		85	± 0.40	7.5	14.60
		90	± 0.40	10	20.00
		95	± 0.45	12.5	25.70
<b>75</b>	- 0.25 / - 0.55	85	± 0.40	5	10.10
		87	± 0.40	6	12.00
		90	± 0.40	7.5	15.60
		95	± 0.45	10	21.30
		100	± 0.45	12.5	27.30
<b>80</b>	- 0.25 / - 0.55	90	± 0.40	5	10.80
		92	± 0.45	6	13.00
		95	± 0.45	7.5	16.50
		100	± 0.45	10	22.50
		105	± 0.50	12.5	28.90
		110	± 0.50	15	35.20

Note: the tolerances on the ID, thanks to whom the tube is suitable for the honing, are not ruled by any norm but are subject to special agreements with each manufacturer, therefore the deviations are only approximate.



I.D.		O.D.		W.T.	Mass
Nominal	Tolerance (mm)	Nominal	Tolerance (mm)	(mm)	(Kg/m)
<b>85</b>	- 0.25 / - 0.55	95	± 0.45	5	11.40
		97	± 0.45	6	13.50
		100	± 0.45	7.5	17.50
		105	± 0.50	10	23.80
		110	± 0.50	12.5	30.50
		115	± 0.50	15	37.00
<b>90</b>	- 0.25 / - 0.55	100	± 0.45	5	8.40
		102	± 0.50	6	10.30
		105	± 0.50	7.5	13.10
		110	± 0.50	10	18.10
		115	± 0.50	12.5	32.10
		120	± 0.50	15	38.90
<b>95</b>	- 0.25 / - 0.55	105	± 0.75	5	12.70
		107	± 0.50	6	15.00
		110	± 0.50	7.5	19.40
		115	± 0.50	10	26.30
		120	± 0.50	12.5	33.60
		125	± 0.50	15	40.70
<b>100</b>	- 0.25 / - 0.55	110	± 0.75	5	13.40
		112	± 0.50	6	15.68
		115	± 0.50	7.5	20.30
		120	± 0.50	10	27.60
		125	± 0.70	12.5	35.20
		130	± 0.70	15	42.54
		135	± 0.70	17.50	50.80
		140	± 0.70	20	59.20
		150	± 0.80	25	77.10
<b>105</b>	- 0.25 / - 0.65	115	± 0.75	5	13.50
		117	± 0.50	6	16.42
		120	± 0.50	7.5	20.80
		125	± 0.70	10	28.30
		130	± 0.70	12.5	36.20
		135	± 0.70	15	44.30
		140	± 0.70	17.5	52.86
		145	± 0.80	20	61.65
		155	± 0.80	25	80.14

Note: the tolerances on the ID, thanks to whom the tube is suitable for the honing, are not ruled by any norm but are subject to special agreements with each manufacturer, therefore the deviations are only approximate.