

SEAMLESS COMMERCIAL TUBES AND TUBES FOR WATER AND GAS

SIZES AND TOLERANCE FOR GAS PIPES

STANDARD SERIES (Type L)					
O.D.		O.D. tolerance		W.T. mm	Mass Kg/m
mm	inches	min.	max.		
21.3	½	21.0	21.7	2.3	1.08
26.9	¾	26.4	27.1	2.3	1.40
33.7	1	33.2	34.0	2.9	2.20
42.4	1 ¼	41.9	42.7	2.9	2.82
48.3	1 ½	47.8	48.6	2.9	3.25
60.3	2	59.6	60.7	3.2	4.51
76.1	2 ½	75.2	76.0	3.2	5.75
88.9	3	87.9	88.7	3.2	6.76
101.6	3 ½	100.3	101.2	3.6	8.70
114.3	4	113.0	113.9	3.6	9.83
139.7	5	138.5	140.8	4.5	15.00
165.1	6	163.9	166.5	4.5	17.80

MEDIUM SERIES (Type M)					
O.D.		O.D. tolerance		W.T. mm	Mass Kg/m
mm	inches	min.	max.		
21.3	½	21.0	21.8	2.6	1.21
26.9	¾	26.5	27.3	2.6	1.56
33.7	1	33.3	34.2	3.2	2.41
42.4	1 ¼	42.0	42.9	3.2	3.10
48.3	1 ½	47.9	48.8	3.2	3.56
60.3	2	59.7	60.8	3.6	5.03
76.1	2 ½	75.3	76.6	3.6	6.42
88.9	3	88.0	89.5	4.0	8.36
114.3	4	113.1	115.0	4.5	12.2
139.7	5	138.5	140.8	5.0	16.6
165.1	6	163.9	166.5	5.0	19.8

HEAVY SERIES (Type H)					
O.D.		O.D. tolerance		W.T. mm	Mass Kg/m
mm	inches	min.	max.		
21.3	½	21.0	21.8	3.2	1.44
26.9	¾	26.5	27.3	3.2	1.87
33.7	1	33.3	34.2	4.0	2.93
42.4	1 ¼	42.0	42.9	4.0	3.79
48.3	1 ½	47.9	48.8	4.0	4.37
60.3	2	59.7	60.8	4.5	6.19
76.1	2 ½	75.3	76.6	4.5	7.93
88.9	3	88.0	89.5	5.0	10.3
114.3	4	113.1	115.0	5.4	14.5
139.7	5	138.5	140.8	5.4	17.9
165.1	6	163.9	166.5	5.4	21.3